

# G83KS SERVICE KIT

DRAWING NO. **700-234**

REVISION

REV LTR	DATE	C.R. NO.	DR
B	9/21/98	98-5022	HL
C	5/23/00	00-5010	HL

QTY.	PART NO.	ITEM	QTY.	PART NO.	ITEM
1	700A17	MUFFLER	1	P-690	O-RING
1	700-230	GASKET	1	P-699	RETAINING RING
4	P-27	SOC. HD. CAP SCREW	1	P-725	O-RING
1	P-107	O-RING	1	P-727	O-RING
1	P-108	BACK-UP RING	1	P-730	QUAD RING
1	P-111	O-RING	2	P-731	BACK-UP RING
1	P-113	O-RING	1	P-735	RETAINING RING
2	P-115	BACK-UP RING	1	P-736	RETAINING RING
1	P-223	O-RING	1	P-737	CONELOK NUT
1	P-242	BACK-UP RING	4	P-829	O-RING
1	P-279	RETAINING RING	1	P-830	O-RING
1	P-383	O-RING	1	P-832	O-RING
1	P-508	O-RING	2	P-833	O-RING
2	P-568	O-RING	2	P-834	O-RING
3	P-572	STAT-O-SEAL	2	P-838	O-RING
3	P-573	BUTTON HED. SOC. SCREW	2	P-932	BACK-UP RING
2	P-596	HEX SOC. SET SCREW	1	P-1373	O-RING
4	P-653	O-RING	1	TMAN G83	PARTS LIST AND MANUAL
1	P-688	BALL 3/32			

sw

NEXT ASSY: -

DRAWN: HA LE

TITLE:

**UNLESS OTHERWISE SPECIFIED:**

DIMENSIONS ARE IN INCHES  
 REMOVE SHARP EDGES: .005-.015  
 FILLETS: .020 MAX    CONCENTRICITY: .005 TIR  
 TOLERANCES:  
 .XX = ± .01                      SURFACE FINISH:  
 .XXX = ± .005                    - ✓                      - ✓  
 FRACTION: ± 1/64                    OUTSIDE                    INSIDE  
 ANGULAR: ± 3°

CHECKED: *STW*    APVD: *A.C.*  
 DATE: 6/3/96    SCALE: NONE  
 SPEC. MATERIAL: -  
 M- -  
 SPEC. HEAT TREAT: -  
 H- -  
 SPEC. FINISH: -  
 C- -

## KIT, G83KS SERVICE G83 RIVETER

**TEXTRON** Aerospace Fasteners  
 Division of Textron Inc.  
**CHERRY** Avdel

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