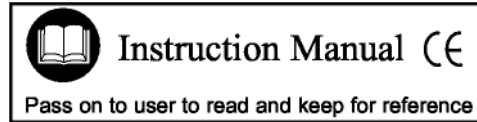


G84

Lockbolt Power Tool



MANUAL



CHERRY[®]
AEROSPACE

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PART LIST FOR THE G84 (744-090) LOCKBOLT POWER TOOL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY	ITEM NO.	PART NO.	DESCRIPTION	QTY
744.092 SUB-ASSEMBLY- HEAD				37	744-089	CYLINDER. POWER	1
	530A16	DEFLECTOR. PIN	1	38	P-833**	O-RING. DISOGRIN	1
2	560A17	FITTING, DEFLECTOR	1	39	P-892**	O-RING, DISOGRIN	1
3	560A20.1	SPRING	1	40	P-908	RING. BACK-UP	1
4	744.083	CAP, END	1	78	744-088 SUB-ASSEMBLY, POWER PISTON AND ROD		
5	P-1252	O-RING	1	41	744-087	CAP. PISTON ROD	1
6	P-1389	RING. QUAD	1	42	704A9	PISTON. POWER	1
7	P-1390	RING. BACK-UP	2	43	740A12	STOP. PISTON	1
8	P-196	O-RING	1	44	744-086	ROD. POWER PISTON	1
9	P-300	RING. RETAINING	1	45	P-268	O-RING	4
10	744-093	PISTON, HEAD	1	46	740B14	SLEEVE. VALVE	1
11	P-568	O-RING	2	47	740A18	SPRING	1
12	P-242	RING. BACK-UP	1	48	P-891**	O-RING, DISOGRIN	3
13	744-096	CYLINDER. HEAD	1	79	740A15 SUB-ASSEMBLY. VALVE SPOOL		
14	700-258	SHIM. STEEL	A/R	49	740B15-1*	SPOOL. VALVE	1
76	700-211 SUB ASSEMBLY, ADAPTER			50	700A18*	FILTER	1
	15	P-929 RING. RETAINING	1	51	700A69*	SCREW. METERING	1
	16	700-257 SPACER. ADAPTER	3	52	P-848	O-RING	2
	17	P-957 RING. RETAINING	1	53	740B16	PLUG. VALVE	1
	18	P-1372 SPRING	1	54	740A17	MUFFLER	1
	19	700-255 EXTENSION. HEAD	1	55	P-321	RING RETAINING	1
	20	700-256 SLEEVE, LOCKING	1	56	P-838**	O-RING. DISOGRIN	2
21	P-573	SCREW. BUTTON HD CAP, 10.32 X 1/4	3	57	P-115	RING. BACK-UP	2
22	P-572	STAT-O-SEAL	3	58	P-889	O-RING	1
77	SUB-ASSEMBLY. RELIEF VALVE			59	740B13	PLUG. PACKING	1
	23	P-111 O-RING	1	60	P-909	RING. BACK-UP	2
	24	700-215 SEAT. BALL	1	61	P-887	RING. QUAD	1
	25	P-688 BALL (3/32)	1	62	744-095	WASHER	1
	26	700-217 PISTON. VALVE	1	63	744-094	PISTON. AIR	1
	27	P-3133 O-RING	1	64	P-1392	NUT. CONELOK. 5/16-18	1
	28	P-1366 SPRING	1	65	P-890	O-RING	1
	29	700-218 SEAT SPRING	1	66	740C4	BASE. HANDLE	1
30	744-085	CYLINDER. RETURN	1	67	P-886	RING. RETAINING	1
744-091 SUB-ASSEMBLY. HANDLE				68	740B5	COVER. BASE	1
31	703A33 SUB-ASSEMBLY. TRIGGER (includes P-223)		1	69	P-884	RING. RETAINING	1
	32	P-223 O-RING	1	70	530A34	SWIVEL	1
33	740R3	HANDLE	1	71	P-195	O-RING	2
34	P-1391	SPRING	1	72	530B35	BOLT. SWIVEL	1
35	P-508	O-RING	2	73	P-832**	O-RING. DISOGRIN	1
36	744-084	PISTON, RETURN	1	74	700A22	GASKET	1
				75	P-73	SCREW, SOC HD CAP. 10-24 x 5/8	4

* NOT SOLD SEPARATELY

**NO SUBSTITUTIONS

EXPLODED VIEW OF G84

